Montaplast of North America, Inc. IMPLEMENTATION GUIDELINES FOR ASC X12 EDI CONVENTIONS

IMPLEMENTATION GUIDELINES FOR ASC X12 EDI CONVENTIONS SHIPPING SCHEDULE (862) VERSION/RELEASE 004010

Guideline Version 2.4 Issue Date 06/06/2011

Montaplast of North America, Inc. 2011 Hoover Boulevard 40601 FRANKFORT USA

Data Format Specification:

Data Elements

Data elements and data segments can be classified differently in different transaction sets:

М	Mandatory
0	Optional
X	Conditional – depends on contents of other field or condition

All data elements are assigned minimum required and maximum permissible character lengths specified in the data element dictionary. If a data element is transmitted, it must meet minimum/maximum length requirements, regardless of the element's content.

Each data element has a defined data type specified in the data element dictionary. Data types include:

ID	Identification
R	Explicit
AN	Alphanumeric
DT	Date
TM	Time
4/10	Element Length 10, use at least 4

Table 1: Heading

<u>Pos.</u> <u>No.</u>	<u>Seg.</u> ID	Name	<u>Req.</u>	<u>Max. Use</u>	<u>Loop</u> <u>Repeat</u>	<u>Notes and</u> <u>Comments</u>
010	ST	Transaction Set Header	М	1		
020	BSS	Beginning Segment for Shipping Schedule/Production Sequence	М	1		
030	NTE	Note/Special instruction	0	100		
		LOOP ID - N1			200	
040	N1	Name	0	1		

Table 2: Detail

<u>Pos.</u> <u>No.</u>	<u>Seg.</u> ID	Name	<u>Req.</u>	<u>Max. Use</u>	<u>Loop</u> <u>Repeat</u>	<u>Notes and</u> <u>Comments</u>
		LOOP ID - LIN		_	10000	
010	LIN	Item Identification	М	1		
020	UIT	Unit Detail	М	1		
030	REF	Reference Identification	0	12		
		LOOP ID - FST	-		100	
040	FST	Forecast Schedule	0	1		
		LOOP ID - SHP	-		96	
050	SHP	Just-In-Time Schedule	0	1		
060	REF	Reference Identification	0	12		

Table 3: Summary

<u>Pos.</u> <u>No.</u>	<u>Seg.</u> ID	Name	<u>Req.</u>	<u>Max. Use</u>	<u>Loop</u> <u>Repeat</u>	<u>Notes and</u> <u>Comments</u>
010	CTT	Transaction Totals	0	1		
020	SE	Transaction Set Trailer	М	1		

Segment:	ISA Interchange Control Header
Position:	
Loop:	
Level:	
Usage:	Mandatory 1 per interchange
Max Use:	1
Purpose:	To start and identify an interchange of one or more functional groups and interchange-related control segments
Syntax Notes:	
Semantic Notes:	1. The actual values of the data element separator and the data segment terminator for this interchange are set by the interchange control header. For a particular interchange, the value at the fourth character position is the data element separator, and the value of the last character position is the value of the data segment terminator. The extent of this particular usage of the data element separator and the data segment separator terminator is from this header to and including the next interchange trailer. The interchange control number value in ISA13 in this header must match the value in the same
	data element n the corresponding interchange control trailer in IEA02.
Comments:	The first occurrence of the data element separator (byte 4) defines the actual value of the data element separator and is graphically displayed as an asterisk "*". The first occurrence of the segment terminator, 1 byte after the data element ISA16, defines the actual value of the data segment terminator and is graphically displayed as ~.
Example:	

ISA*00*	*00*	*ZZ*721457	*ZZ*supplier	*110523*1058*U*00401*000000096*0*P*:~

				Data	Ref.
	ributes			Element	Des.
	ID 2/2	E	Authorizatio	I01	ISA01
		uthorization Information Present	00		
)	AN 10/1	Ν	Authorization	I02	ISA02
	e sensitive	ntered here as the ISA segment is sp	10 empty spa		
	ID 2/2	alifier N	Security Info	I03	ISA03
		ssword	00		
	ID 10/10	N	Security Info	I04	ISA04
	e sensitive	ntered here as the ISA segment is sp	10 empty spa		
	ID 2/2	N	Interchange	105	ISA05
		٧S	01		
	ID 15/15	N	Interchange	I06	ISA06
			948686894		
	ID 2/2	N	Interchange	105	ISA07
		ally Defined	ZZ		
	ID 15/15	N	Interchange	I07	ISA08
			Left justify, s		
			Supplier		
	DT 6/6	N	Interchange	I08	ISA09
			Date of creati		
	TM 4/4	Ν	Interchange	I09	ISA10
	ID 2/2 ID 15/15 ID 2/2 ID 15/15	M ntered here as the ISA segment is sp M VS M ally Defined M	Security Info 10 empty space Interchange 01 Interchange 948686894 Interchange ZZ Interchange Left justify, s Supplier	105 106 105 107	ISA05 ISA06 ISA07 ISA08

ISA11	I10	Interchange Control Standards Identifier	М	ID 1/1
		U United States		
ISA12	I11	Interchange Control Version Number	М	ID 5/5
		00401		
ISA13	I12	Interchange Control Number	М	N0 9/9
		A number that cannot be repeated within a 1 year period at	a time	e
ISA14	I13	Acknowledgment Requested	М	ID 1/1
		Use "0" for no Ack. Req., use "1" for Ack. Req.		
		0 No Acknowledgement requested		
ISA15	I14	Test Indicator	Μ	ID 1/1
		Use "T" for test data or "P" for production data		
ISA16	I15	Component Element Separator	М	ID 1/1

Segment:	GS Functional Group Header
Position:	
Loop:	
Level:	N/A
Usage:	Mandatory 1 per functional group
Max Use:	1
Purpose:	To indicate the beginning of a functional group and to provide control information
Syntax Notes:	
Semantic Notes:	See the ASC X12 segment directory for rules and notes
Comments:	Strict compliance and agreement on content by trading partners is required.
Example:	GS*SS*721457*supplier*110523*1058*96*X*004010~

<u>Ref.</u>	<u>Data</u>			
Des.	Element	Name	Att	<u>ributes</u>
GS01	479	Functional Identifier Code	Μ	ID 2/2
		SS Shipping Schedule		
GS02	142	Application Sender's Code	М	ID 2/15
GS03	124	Application Receiver's Code	Μ	ID 2/15
		Supplier		
GS04	373	Date	Μ	DT 8/8
		Date Created		
GS05	337	Time	Μ	TM 4/8
		Time created		
GS06	25	Group Control Number	Μ	N0 1/9
		Start with 1 and increment by 1 for each subsequent GS seg	ment	
GS07	455	Responsible Agency Code	Μ	ID 1/2
		Code used in conjunction with Data Element GS08 to ident standard	ify the	e issuer of the
		X ASC X12 format		
GS08	480	Version/Release/Industry ID Code	Μ	ID 6/12
		This code indicates the version, release and subrelease of th being used, including the GS and GE segments. Positions 1 number; positions 4-6 are the release and subrelease, level of	-3 are	the version

004010 Draft Standard

Segment:	ST Transaction Set Header
Position:	
Loop:	
Level:	Heading
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the start of a transaction set and to assign a control number
Syntax Notes:	1. The transaction set identifier (ST01) used by the translation routines of the interchange
	partners to select the appropriate transaction set definition (e.g. 810 selects the Invoice
	Transaction Set).
Semantic Notes:	The Transaction Set Control Number (ST02) in this header must match the Transaction
	Set Control Number (SE02) in the Transaction Set Trailer (SE).
Comments:	
Evomploy	ፍጥ*የፈን*ሰብስ1

Example: ST*862*0001~

Data Element Summary Ref. Data ElementName143Transaction Set Identifier Code Des. **Attributes ST01** M ID 3/3 Code uniquely identifying a Transaction Set 862 Shipping Schedule **ST02** 329 **Transaction Set Control Number** Μ AN 4/9 Identifying control number that must be unique within the transaction set.

Segment:	BSS Beginning Segment for Shipping Schedule/Production Sequence
Position:	
Loop:	
Level:	Heading
Usage:	Mandatory
Max Use:	1
Purpose:	To transmit identifying numbers, dates, and other basic data relating to the transaction set
Syntax Notes:	
Semantic Notes:	1. Use BSS02 to indicate a document number
	2. Use BSS03 to indicate the date of this document
	3 . Use BSS05 to indicate the schedule horizon start date (the date when the schedule begins)
	4. Use BSS06 to indicate the schedule horizon end date (the date when the schedule ends)
	5. BSS10 is the identifying number for a forecast assigned by the orderer/purchaser
Commonte	

Comments:

```
Example: BSS*02*098704*110414*DL*110519*110608****777777*A~
```

<u>Ref.</u> Des.	<u>Data</u> Element	Name		Att	ributes
BSS01	353	Transaction Set Pu	Transaction Set Purpose Code		ID 2/2
		Code identifying pu	Code identifying purpose of transaction set		
		02	Add		
		05	Replace		
-		01	Cancellation		
BSS02	127	Reference Number		Μ	AN 1/30
			on as defined for a particular Transactio	n Set	or as
DECOZ	252	specified by the Ref Issue Date	erence Identification Qualifier	м	DT 9/9
BSS03	373			Μ	DT 8/8
-		Date (CCYYMMDI	,		
BSS04	675	Schedule Type Qua		Μ	ID 2/2
			e type of dates used when defining a ship	oping	or delivery
		time in a schedule o			
		DL	Delivery Based	.1	
			Specifies when the material must be at location.	the r	eceiving
BSS05	373	Horizon Start Date	9	Μ	DT 8/8
		Date (CCYYMMDI	D)		
BSS06	373	Horizon End Date		Μ	DT 8/8
		Date (CCYYMMDI	D)		
BSS10	324	Purchase Order N	umber	Μ	AN 1/30
		Identifying number	for Purchase Order assigned by the orde	rer/p	urchaser
BSS11	676	Schedule Quantity	Qualifier	0	ID 1/1
		Code identifying the	e type of quantities used when defining a	a sche	edule or
		forecast			
		Α	Actual Discrete Quantities		

Segment:NTE Note/Special instructionPosition:030Loop:HeadingLevel:HeadingUsage:OptionalMax Use:100Purpose:To transmit Information in a free-form formatSyntax Notes:Semantic Notes:Comments:NTE*ZZZ*information~

		Duta Element Summary		
<u>Ref.</u>	<u>Data</u>			
Des.	<u>Element</u>	<u>Name</u>	Att	<u>ributes</u>
NTE01	363	Nore Reference Code	Μ	ID 2/2
		Code identifying an organizational entity, a physical location	on, or	an individual
		ZZZ Mutually Defined		
NTE02	3	Free Form Message	Х	AN 1/60
		Free-form text		

Segment:	N1 Name
Position:	
Loop:	N1
Level:	Heading
Usage:	Optional
Max Use:	1
Purpose:	To identify a party by type of organization, name, and code
Syntax Notes:	1. If either N103 or N104 is present, then the other is required
Semantic Notes:	
Comments:	1. This segment, used alone, provides the most efficient method of providing organizational
	identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.
	2. This N1 loop in the header area can be used to identify the shipping schedule issuer, the supplier, and the ship-to and ship-from locations.
Example:	N1*SF**92*345678~

		Data Element	Summary		
Ref.	<u>Data</u>				
Des.	Element	Name		Attr	ibutes
N101	98	Entity Identifier Co	de	Μ	ID 2/2
		Code identifying an o	organizational entity, a physical location	i, or a	an individual
		SF	Ship From		
			Party responsible for the material or ser	vice.	
N103	66	Identification Code	Qualifier	Х	ID 1/2
		Code designating the Code (67)	system/method of code structure used	for Id	entification
			Assigned By Buyer		
N104	67	Identification Code		X	AN 2/20
		Code identifying a pa	arty or other code		

Segment:	N1 Name
Position:	
Loop:	N1
Level:	Heading
Usage:	Optional
Max Use:	1
	To identify a party by type of organization, name, and code
Syntax Notes:	1. If either N103 or N104 is present, then the other is required
Semantic Notes:	
Comments:	1. This segment, used alone, provides the most efficient method of providing organizational
	identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.

Example: N1*ST**92*1~

Ref.	Data	Data Element	t Summary		
<u>N101</u>	<u>Element</u> 98	<u>Name</u> Entity Identifier Co		Μ	ributes ID 2/2
		ST	organizational entity, a physical locatio Ship To	n, or	an individual
			Location where the Material Release Is the Supplier (SU) to ship to.	ssuer	(MI) wants
N103	66	Identification Code Code designating the Code (67)	Qualifier e system/method of code structure used	X for Ic	ID 1/2 dentification
		92	Assigned by Buyer		
N104	67	Identification Code Code identifying a pa		X	AN 2/20

Segment:	N1 Name
Position:	
Loop:	N1
Level:	Heading
Usage:	Optional
Max Use:	1
Purpose:	To identify a party by type of organization, name, and code
Syntax Notes:	1. If either N103 or N104 is present, then the other is required
Semantic Notes:	
Comments:	1. This segment, used alone, provides the most efficient method of providing organizational
	identification. To obtain this officiancy the "ID Code" (N104) must provide a key to the table

identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.

Example: N1*BY**92*721457~

		Data Element	t Summary		
<u>Ref.</u>	<u>Data</u>				
Des.	<u>Element</u>	<u>Name</u>		<u>Attr</u>	<u>ibutes</u>
N101	98	Entity Identifier Co	ode	Μ	ID 2/2
		Code identifying an	organizational entity, a physical locatio	n, or a	an individual
		BY	Bying Party		
			Location where the Material Release I	ssuer	(MI) wants
			the Supplier (SU) to ship to.		
N103	66	Identification Code	Qualifier	Х	ID 1/2
		Code designating the	e system/method of code structure used	for Id	entification
		Code (67)			
		92	Assigned by Buyer		
N104	67	Identification Code		Х	AN 2/20
		Code identifying a pa	arty or other code		

Segment:	LIN Item Identification
Position:	010
Loop:	LIN
Level:	Detail
Usage:	Mandatory
Max Use:	1
Purpose:	To specify basic item identification data
Syntax Notes:	1. If either LIN04 or LIN05 is present, then the other is required
	2. If either LIN06 or LIN07 is present, then the other is required
Semantic Notes:	1. LIN01 is the item identification
Comments:	

Comments:

Example: LIN*1*BP*454545454545*VP*676767676~

		Data Element Summary		
<u>Ref.</u> Des. LIN01	<u>Data</u> <u>Element</u> 350	<u>Name</u> Assigned Identification	<u>Att</u> M	<u>ributes</u> ID 2/2
LINUI	550	5		
		Alphanumeric characters assigned for differentiation within	1 a tra	nsaction set
LIN02	235	Product/Service ID Qualifier	Μ	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	used	in
		BP Buyer's Part Number		
LIN03	234	Product/Service ID - Buyer's Part	Μ	AN 1/40
		Identifying number for a product or service		
LIN04	235	Product/Service ID Qualifier	0	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	used	in
		VP Vendor's Part Number		
LIN05	234	Product/Service ID – Line Item Number on Contract	0	AN 1/40
		Identifying number for a product or service		

Segment:UIT Unit DetailPosition:020Loop:LINLevel:DetailUsage:MandatoryMax Use:1Purpose:To specify item unit dataSyntax Notes:Semantic Notes:Comments:UIT*EA~

		Data En	cincint Summary				
<u>Ref.</u>	Data						
Des.	<u>Element</u>	<u>Name</u>		<u>Attributes</u>			
UIT01	355	Unit or Basis f	for Measurement Code	M ID 2/2			
		Code specifying the units in which a value is being expressed, or manner in					
		which a measurement has been taken.					
		EA	Each				

Segment:	REF Reference Identification
Position:	030
Loop:	LIN
Level:	Detail
Usage:	Optional
Max Use:	12
Purpose:	To specify identifying information
Syntax Notes:	
Semantic Notes:	
Comments:	Used to convey the dock code
Example:	REF*DK*1~

		2 ava Element Sammar J		
<u>Ref.</u>	<u>Data</u>			
Des.	Element	<u>Name</u>	Att	<u>ributes</u>
REF01	128	Reference Identification Qualifier	Μ	ID 2/3
		Code qualifying the Reference Identification		
		DK Dock Number		
REF02	127	Reference Identification - Dock Code	Х	AN 1/30
		Reference information as defined for a particular Tran specified by the Reference Identification Qualifier	saction Set	or as

Segment:	FST Forecast Schedule
Position:	040
Loop:	LIN/FST
Level:	Detail
Usage:	Required
Max Use:	1
	To specify the forecasted dates and quantities
Syntax Notes:	1. If either FST06 or FST07 is present, then the other is required
Semantic Notes:	
Comments:	1. Firm discrete quantities daily
	2. FST06 qualifies the time in FST07. The purpose of the FST07 element is to express the specific time of day in a 24-hour clock to satisfy "just-in-time" requirements.3. At least one FST loop is required

Example: FST*300*C*D*20110602**002*0800~

	Data Element Summary		
<u>Data</u> <u>Element</u> 380	<u>Name</u> Net Quantity	<u>Attı</u> M	<u>ributes</u> R 1/15
	Numeric value of quantity		
680	Forecast Qualifier	Μ	ID 1/1
	Code specifying the sender's confidence level of the forecast associated with a forecast C Firm	t data	or an action
681	Forecast Timing Qualifier	Μ	ID 1/1
	Code specifying interval grouping of the forecast		
	D Discrete		
373	Requirement Date	М	DT 8/8
	Date (CCYYMMDD)		
374	Requirement Date/Time Qualifier	0	ID 3/3
	Code specifying type of date or time, or both date and time		
	002 Delivery Requested		
337	Requirement Time	x	TM 4/8
551	1		
	Element 380 680 681 373	Data Name 380 Net Quantity Numeric value of quantity Numeric value of quantity 680 Forecast Qualifier Code specifying the sender's confidence level of the forecast associated with a forecast C 681 Forecast Timing Qualifier Code specifying interval grouping of the forecast D 0 Discrete 373 Requirement Date Date (CCYYMMDD) 374 374 Requirement Date/Time Qualifier Code specifying type of date or time, or both date and time 002 Delivery Requested 337 Requirement Time Time of shipment or delivery when only one shipment is maday. Time expressed in 24-hour clock time as follows: HHM	Data Name Attra 380 Net Quantity M Numeric value of quantity M 680 M Forecast Qualifier Code specifying the sender's confidence level of the forecast data associated with a forecast C Firm 681 Forecast Timing Qualifier M Code specifying interval grouping of the forecast M Code specifying interval grouping of the forecast M D Discrete M 373 Requirement Date M Date (CCYYMMDD) M Date (CCYYMMDD) O 374 Requirement Date/Time Qualifier O 002 Delivery Requested M 373 Requirement Time X Time of shipment or delivery when only one shipment is made or day. Time expressed in 24-hour clock time as follows: HHMM w

Segment:	SHP Shipped/Received Information
Position:	050
Loop:	LIN/SHP
Level:	Detail
Usage:	Required
Max Use:	1
	To specify shipment and/or receipt information
Syntax Notes:	1. If SHP01 is present, then SHP02 is required
	2. If SHP03 is present, then SHP04 is required

Semantic Notes: This segment is used to give information on either the last shipment shipped or cumulative quantity shipped to date

Comments: 1. The SHP-Segment is used to communicate shipment, delivery, or receipt information and many include discrete or cumulative quantities and dates

Example: SHP*01*66*011*20110501~ SHP*02*88888~

Ref.	Data	Data 1	Element Summary		
Des.	Element	<u>Name</u>		Attr	<u>ributes</u>
SHP01	673	Quantity qu	alifier	Μ	ID 2/2
		Code specity	ing the type of quantity		
		01	Discrete Quantity		
		02	Cumulative Quantity		
SHP02	380			Μ	R 1/10
		Quantity			
		Numeric valu	ue of quantity		
SHP03	374	Date/Time (Qualifier	0	ID 3/3
		Code specify	ing interval grouping of the forecast		
		011	Shipped		
SHP04	373	Date		0	DT 8/8
		Date (CCYY	MMDD)		

Position:	060
Loop:	LIN /SHP
Level:	Detail
Usage:	Optional
Max Use:	12
Purpose:	To specify identifying numbers
Syntax Notes:	
Semantic Notes:	
Comments:	
Example:	REF*SI*12345678~

		Data Eleme	nt Summary		
<u>Ref.</u> Des. REF01	<u>Data</u> <u>Element</u> 128	<u>Name</u> Reference Identifi	ication Qualifier	<u>Att</u> M	ributes ID 2/3
		Code qualifying the	e Reference Identification		
		SI	Shippers Identifying Number for unique number (to the shipper) a shipper to identify the shipment	-	· /
REF02	127	Reference Identifi	cation	Х	AN 1/30
			tion as defined for a particular Transa ference Identification Qualifier	ction Set	or as

Segment:CTT Transaction TotalsPosition:010Loop:SummaryLevel:SummaryUsage:MandatoryMax Use:1Purpose:To transmit a hash total for a specific element in the transaction setSyntax Notes:SummarySemantic Notes:1Comments:1. This segment is intended to provide hash totals to validate transaction completeness and correctness.Example:CTT*1~

Data Element Summary Ref. Data Des. Element Name Attributes CTT01 354 Number of Line Items M N0 1/6 Total number of line items (LIN segments) in the transaction set

Segment: SE Transaction Set Trailer

Position: 020 Loop:

Level:

Summary

Usage: Mandatory Max Use: 1

Purpose: To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments)

Syntax Notes: Semantic Notes:

D e

Comments: 1. SE is the last segment of each transaction set.

2. The Transaction Set Control Number value in this trailer must match the same element value in the Transaction Set Header (ST02).

Example: SE*45*0003~

D (

<u>Ref.</u> Des. SE01	<u>Data</u> <u>Element</u> 96	<u>Name</u> Number of Included Segments	<u>Attı</u> M	<u>ributes</u> N0 1/10
SE02	329	Total number of segments included in a transaction set incluse segments Transaction Set Control Number	iding M	ST and SE AN 4/9
		Identifying control number that must be unique within the tr functional group assigned by the originator for a transaction		tion set

Segment:GCE Functional Group TrailerPosition:ILoop:N/ALevel:N/AUsage:Mandatory 1 per functional groupMax Use:1Purpose:To indicate the end of a functional group and to provide control informationSyntax Notes:Semantic Notes:Semantic Notes:The data interchange control number (GE02) in this trailer must be identical to the same data element in the associated functional group header (GS06).Comments:Example:GE*1*31~

<u>Ref.</u>	<u>Data</u>	Data Element Summary		
Des.	<u>Element</u>	<u>Name</u>	Att	ributes
GE01	97	Number of Transaction Sets Included	Μ	N0 1/6
		Total number of ST segments in group		
GE02	28	Group Control Number	Μ	NO 1/9
		Must be identical to the same data element in the associated (GS06)	grou	p header

Segment: Position: Loop:	IEA Interchange Control Trailer
Level:	N/A
Usage:	Mandatory 1 per Interchange
Max Use:	1
Purpose:	To define the end of an interchange of zero or more functional groups and interchange-related control segments
Syntax Notes:	
Semantic Notes:	The interchange control number IEA02 in this trailer must match the value in ISA13
Comments: Example:	IEA*1*00000031~

<u>Ref.</u>	<u>Data</u>			
Des.	<u>Element</u>	Name	Att	ributes
IEA01	I16	Number of Included Functional Groups	Μ	N0 1/5
		Number of GS segments included between ISA and this IEA	A	
IEA02	I12	Interchange Control Number	Μ	NO 9/9
		Must match ISA13		

Example 1 EDI Structure

EDI FORMAT **INTERPRETATION** ST*862*0003~ X12 Transaction Set = 862 (Shipping Schedule) Transaction Set Control Number = 0030BSS*02*098704*110414*DL*110519*110608****777777* Transaction Set Purpose = 02 (ADD) Unique Reference Number = 098704A~ Current Date = 14/04/2011 **Delivery Based** Horizon Start Date = 05/19/2011Horizon End Date = 06/08/2011Purchase Order Number = 7777777 Actual discrete quantities NTE*ZZZ*information~ Free Text= information N1*BY**92*721457~ Buyer/Purchaser ID Code number = 721457 N1*SF**92*345678~ Ship From ID Code Number = 345678 N1*ST**92*1~ Ship To ID Plant Code Number = 1 Customer-assigned Part Number 4545454545 LIN*1*BP*454545454545*VP*676767676~ Vendor-assigned PartNumber 676767676 UIT*EA~ Unit of Measure = Each FST*300*C*D*20110602**002*0800~ Daily Firm Shipment Quantity =3000 Shipment Date = 06/02/2011Shipment Time = 0800Delivery requested SHP*02*120000~ Shipped Cumulative Quantity = 120000 Last Shipped Quantity = 800 SHP*01*800*011*20110412~ Last Shipped Date = 04/12/2011REF*SI*12345678~ Last Shippers Identify Number = 12345678 CTT*1~ Total number of Lin Items = 1SE*31*0003~ Total Number of Segments = 31Transaction Set Control Number = 0003